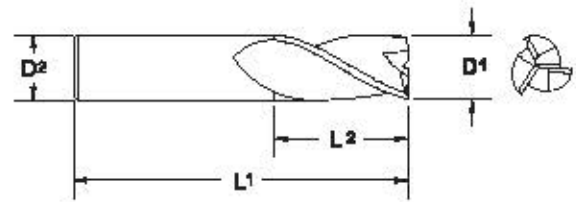


**Corner Radius Options
Now Available As Standards!**



Tool No.	EDP	Diameter			Shank		OAL		Flute Length		Corner Radius
		D1			D2		L1		L2		R
		Inch	mm	Decimal	Inch	mm	Inch	mm	Inch	mm	Inch
11601560	11601	1.64		.0156	1.8		1-1/2		1/32		
11603120	11603	1.62		.0312	1.8		1-1/2		5/64		
11603940	11605		1.0	.0394		3.0		38		3.0	
11604680	11607	3.64		.0468	1.8		1-1/2		7/64		
11605910	11609		1.5	.0591		3.0		38		6.0	
11606250	11611	1/16		.0625	1.8		1-1/2		3/16		
11606250R.005	16197	1/16		.0625	1.8		1-1/2		3/16		.005
11606250R.010	16102	1/16		.0625	1.8		1-1/2		3/16		.010
11606250R.015	16104	1/16		.0625	1.8		1-1/2		3/16		.015
11606250R.020	16106	1/16		.0625	1.8		1-1/2		3/16		.020
11607810	11613	5/64		.0781	1.8		1-1/2		3/16		
11607810R.005	16198	5/64		.0781	1.8		1-1/2		3/16		.005
11607810R.010	16108	5/64		.0781	1.8		1-1/2		3/16		.010
11607810R.015	16110	5/64		.0781	1.8		1-1/2		3/16		.015
11607810R.020	16112	5/64		.0781	1.8		1-1/2		3/16		.020
11607870	11615		2.0	.0787		3.0		38		9.0	
11609370	11617	3/32		.0937	1.8		1-1/2		9/32		
11609370R.005	16199	3/32		.0937	1.8		1-1/2		9/32		.005
11609370R.010	16114	3/32		.0937	1.8		1-1/2		9/32		.010
11609370R.015	16116	3/32		.0937	1.8		1-1/2		9/32		.015
11609370R.020	16118	3/32		.0937	1.8		1-1/2		9/32		.020
11609840	11619		2.5	.0984		3.0		38		12.0	
11610930	11623	7/64		.1093	1.8		1-1/2		3/8		
11611810	11625		3.0	.1181		3.0		38		12.0	
11612500	11627	1/8		.1250	1.8		1-1/2		3/8		
11612500R.005	16202	1/8		.1250	1.8		1-1/2		3/8		.005
11612500R.010	16120	1/8		.1250	1.8		1-1/2		3/8		.010
11612500R.015	16122	1/8		.1250	1.8		1-1/2		3/8		.015
11612500R.020	16124	1/8		.1250	1.8		1-1/2		3/8		.020
11612501	11630	1/8		.1250	1.8		1-1/2		1/2		
11613780	11633		3.5	.1378		4.0		51		12.0	
11614060	11634	9/64		.1406	3/16		2		1/2		
11615620	11635	5/32		.1562	3/16		2		1/2		
11615750	11637		4.0	.1575		4.0		51		14.0	
11617190	11638	11/64		.1719	3/16		2		5/8		
11617720	11639		4.5	.1772		5.0		51		14.0	

Inch	
D1	Tolerance
1/64	+0.000/-0.001
1/32 - 1/4	+0.000/-0.002
>1/4 - 1	+0.000/-0.003

Metric (mm)	
D1	Tolerance h10
1.00 - 3.00	+0.000/-0.040
>3.00 - 6.00	+0.000/-0.048
>6.00 - 10.00	+0.000/-0.058
>10.00 - 18.00	+0.000/-0.070
>18.00 - 25.00	+0.000/-0.084

Series 116 coated tools on page 283.

